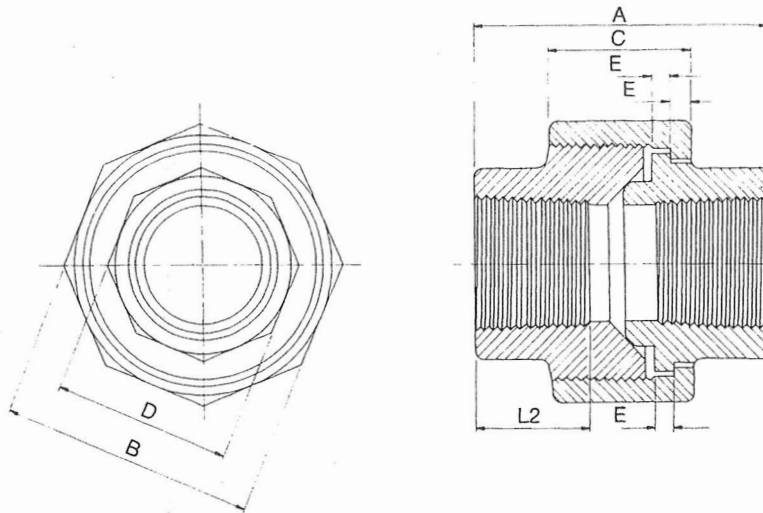


SCREWED UNIONS

(dimensions in millimetres)

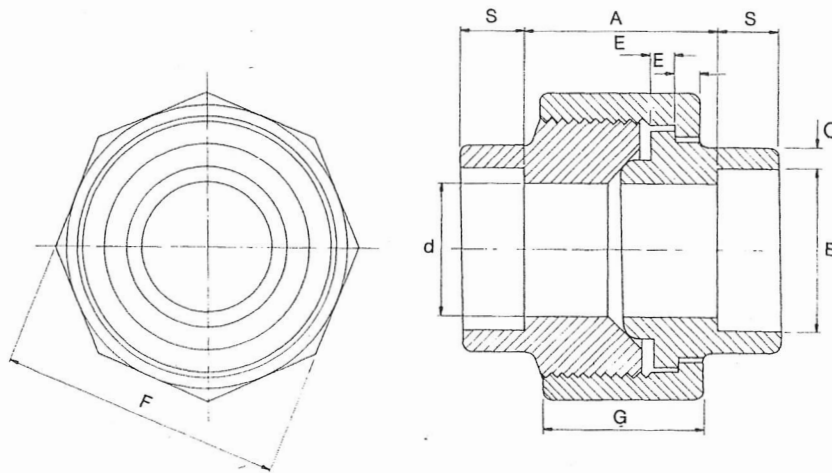


Pressure Class 3000

N.B.	Dim. A (mm)	Dim. B (mm)	Dim. C (mm)	Dim. D (mm)	Dim. E (mm)
6	40	32	16	17	3.2
8	43	32	18	19	3.2
10	48	36	19	22	3.2
15	51	43	21	30	4.0
20	57	50	24	36	4.8
25	64	60	25	41	4.8
32	70	70	29	50	5.6
40	79	78	30	60	5.6
50	89	95	37	70	6.4
65	118	125	48	85	9.6
80	121	140	51	100	12.7

SOCKET WELD UNIONS

(dimensions in millimetres)



Pressure Class 3000

N.B.	Dim. A (mm)	Dim. B (mm)	Dim. C (mm)	Dim. d (mm)	Dim. E (mm)	Dim. F (mm)	Dim. G (mm)	Dim. S (mm)
6	17	10.7	3.2	6.8	3.2	32	16	10
8	17	14.1	3.3	9.2	3.2	32	18	10
10	17	17.6	3.5	12.5	3.2	36	19	10
15	18	21.8	4.1	15.5	4.0	41	21	10
20	20	27.4	4.3	21.0	4.8	50	24	13
25	26	34.1	5.0	26.5	4.8	60	25	13
32	28	42.9	5.3	35.0	5.6	70	29	13
40	30	49.0	5.6	40.5	5.6	78	30	13
50	36	61.0	6.1	52.0	6.4	95	37	16
65	57	73.8	7.7	62.0	9.6	125	48	16
80	70	89.7	8.3	78.0	12.7	140	51	16